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Ford Super Duty 20" Light Bar Mount – 70524

Notice: Designed to fit TOTRON 20" Dual ROW LED light bar kit SKU: TLB3120. Compatible with other 20" aftermarket lights measuring 22-3/16" from mounting point to mounting point.

Required Tools:	Kit Contents:
<ul style="list-style-type: none">• 3/4" Wrench• 1/2" Wrench• 3/16" Allen Wrench	<ul style="list-style-type: none">• 1x Bracket• 2x - 5/16" x .75" Button Head Allen Bolt• 2x - 5/16" Flange Locknuts• 2x - 1/2" x 1.25" Bolts• 2x - 1/2" Nylon Locknuts

-INSTALLATION INSTRUCTIONS-

1. Install light bracket in opening of front bumper. Using supplied 5/16" x .75" bolts and flange locknuts, bolt bracket to upper rear holes of bumper. Hand tighten. See Photos 1 & 2.

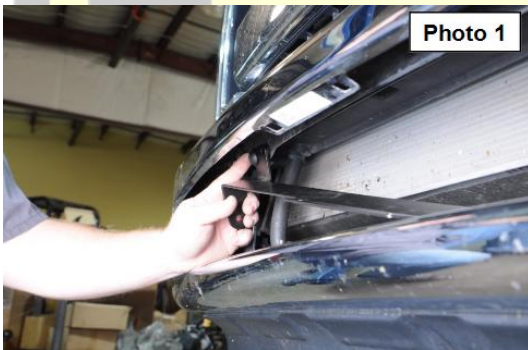


Photo 1



Photo 2

2. Place 1/2" bolts through bracket and bumper flange. Tighten using 3/4" wrench. (Use a 1/2" washer on bottom of bracket and top of flange) See Photo 3.

3. Tighten rear Allen bolts using 3/16" Allen and 1/2" wrench. See Photo 4.



Photo 3



Photo 4

4. Insert light in bumper opening and place in bracket. See Photo 5.

5. Set desired light angle and tighten 8mm bolts. See Photo 6.



Photo 5



Photo 6